

Work Order ID 121338

June-25-14 8:43:23 AM

121338

Page 1

Item ID: D3394-3

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Lug

Stop ***NS2***

Start Date: 6/25/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/25/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3394 DEO

Rev B

100

0.00

100

Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:
1 X D3394-043 B

REMOVE GROMMETS TO RE-STOCK
AS D3394-3

6 14-06-25

110

Identify as per dwg & Stock Location:

0.00

110

Packaging

Memo

0.00

Packaging

RE-STOCK
AS D3394-3

IX

DAS
28
9-89

JUN 25 2014

ship

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Item ID: D3394-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Lug

Stop ***NS2***

Start Date: 6/25/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/25/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC21- Final Inspection - Work Order Release

0.00

120

QC


Memo

0.00

Quality Control

MLJ

14-06-25

 14-06-25

Picklist Print

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Parent Item: D3394-3

D3394-3

Parent Item Name: Lug

Start Date: 6/25/14

Required Date: 6/25/14

Start Qty: 1.00

Required Qty: 1.00

Comments: New Issue 11/01/10 LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3394-043		Manufactured	No				Each	72.0000		1			
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D3394-043

Lug

W 6/25/14

Location

Loc Qty

Loc Code

ST465

72

103484

22

116859

40

62930

2

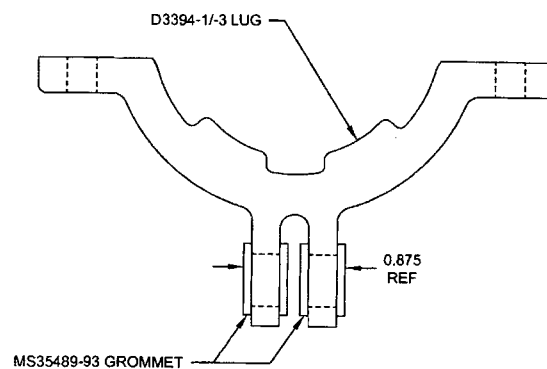
80217

4

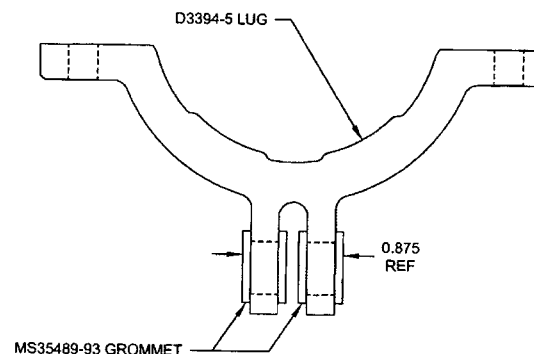
89729

4

QTY. -041	QTY. -043	QTY. -045	PART NUMBER	DESCRIPTION
X			D3394-041	LUG ASSEMBLY
	X		D3394-043	LUG ASSEMBLY
		X	D3394-045	LUG ASSEMBLY
1			D3394-1	LUG
	1		D3394-3	LUG
		1	D3394-5	LUG
2	2	2	MS35489-93	GROMMET



D3394-041/-043 LUG ASSEMBLY



D3394-045 LUG ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.20 lbs APPROX

B	ADDED -045. SHT 4 ADDED FILLETS IN SECTION A-A. SEE PAR 152	AJS	09.04.02
A	NEW ISSUE	PH	05.02.14
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3394 TITLE LUG REV. B SHEET 1 OF 4 SCALE NTS COPYRIGHT © 2003 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRELIMINARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
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MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	09.04.02		

DEO ATTACHED

RELEASED
09/04/25/14

40126338